

CONTENTS

MADE IN THE USA 2021 | VOLUME 38 ISSUE 07

DEPARTMENTS

- 4 First Shot
- 6 Know Your Cartridge

COLUMNS

- 8 Behind the Brand PHIL MASSARO
- 12 Defensive Handgunning RICHARD MANN
- 14 Drawing Conclusions MARTY HAYES, J.D.
- 16 Guns & Gear STAFF REPORT
- 98 Testfire GUN DIGEST EDITORS

FEATURES

- **20** The History of Henry: A rifle brand as storied as the taming of the frontier.
 - PATRICK ROBERTS
- **26** A Few Good Men: The guns and lawmen of the U.S.-Mexico Border.
 - SHANE JAHN
- 32 Beyond Bluing and Walnut: Kel-Tec's unique approach to American innovation.
 - PATRICK SWEENEY
- 38 Greatest of All Time? The many faces of Remington's Model 700.
 - BRYCE M. TOWSLEY
- 76 Made in the USA: Domestically crafted gear for all types of gunners.
 - RICHARD MANN
- **82** Garage-Smiths of America: The evolution and innovation of America's custom riflemakers.
- Guns with Green Cards: Foreign brands producing guns right here in the States.

 PATRICK ROBERTS
- 94 AR = America's Rifle: Secrets for zeroing your AR-15.

TIGER MCKEE

THE BEST GUN LIST IN PRINT

- 46 Made in the USA Special Section
- 59 Show & Auction Listings
- **62** The Gun Digest Marketplace





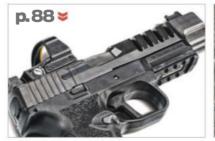














Gun Digest the Magazine (ISSN 1938-5943) is published monthly by Caribou Media dba Gun Digest Media, LLC. Corporate Headquarters is 5600 W. Grande Market Dr., Suite 100, Appleton, WI 54913. Periodicals postage paid at Appleton, WI 54913 and at additional mailing offices. POSTMASTER: Send address changes to Gun Digest the Magazine, P.O. Box 460220, Escondido, CA 92046. Copyright © 2021 Gun Digest Media. GUN DIGEST THE MAGAZINE and its logo are registered trademarks. Other names and logos referred to or displayed in editorial or advertising content may be trademarked or copyrighted. The publisher and advertisers are not liable for typographical errors that may appear in prices or descriptions in advertisements.

/////////

European brands producing guns right here in the States.

ith manufacturing becoming more global every year, it can be hard to know what's made in the USA and what's imported, especially since some of the manufacturers you might associate with Austria, Germany, Belgium and the Czech Republic have either moved production to the U.S. ... or are in the process of doing so.

There are several reasons that a manufacturer might move production to the United States, but if they win a U.S. Government contract and the maze of laws surrounding the import and export process. With more red tape being added every year by lawmakers, it makes more sense than ever to establish manufacturing in the States.

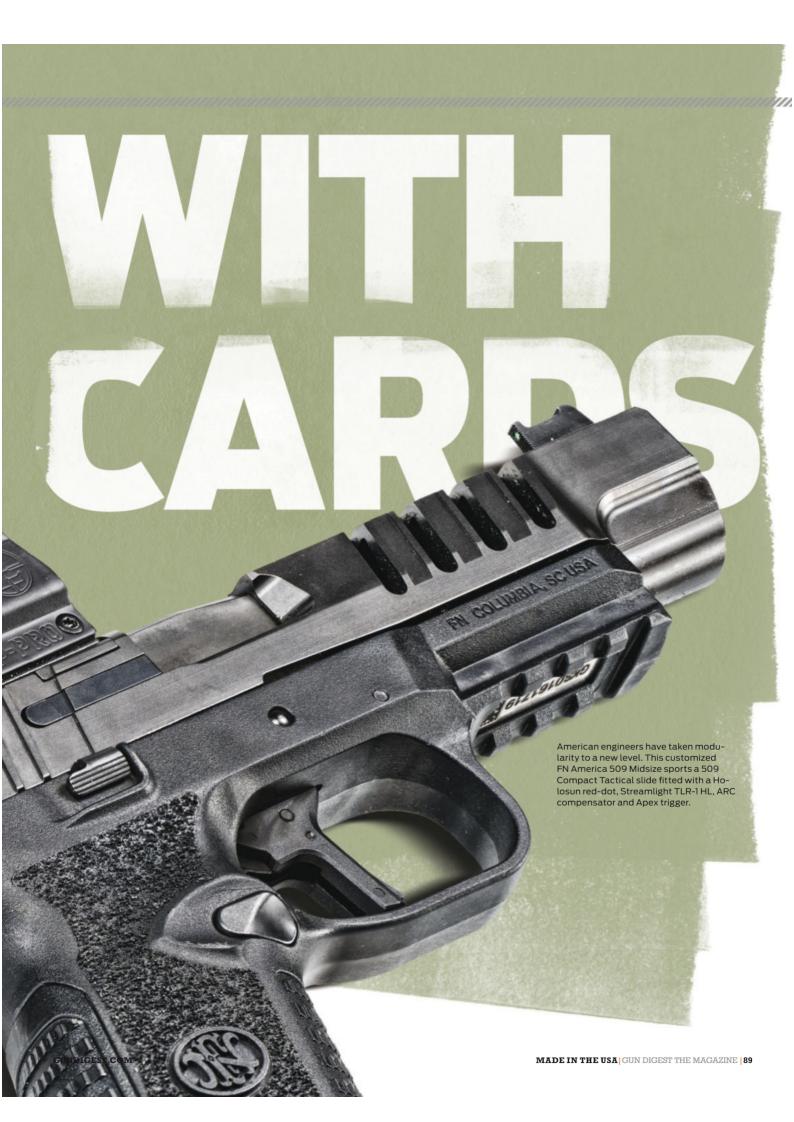
Over the last decade, BATFE reports indicate that the six manufacturers chosen for this article produced

13.8 million firearms in the U.S. To give you an idea how many that is in comparison to the Remington 870, there were only 11 million of those produced for the entirety of the 70-year production run.

But does the nationality of the company ownership matter to you if you're set on an American-made gun? That's a question you're going to have to answer yourself, but I'm all for anything that expands firearm production in America. Not only does it keep Americans working and trains them how to make guns, but it also makes further legislation affecting firearms harder for politicians.

Just imagine if Kalashnikov Concern had a sister factory here in the States building Saiga rifles. The executive order issued by President Obama in 2014 would've had nearly no effect on the availability of Saiga-based AKs domestically!







SIG SAUER:

6.5 MILLION U.S. PRODUCED

The very first Sig Sauer P220 was imported into the United States in 1977 as the Browning BDA. Since then, Sig has become one of the largest gun manufacturers in the U.S., with 6.5 million made domestically in the past decade.

While the U.S.-based Sig Sauer Inc. is relatively young, the company can trace its roots to the oldest German gunmaker on record, J.P. Sauer & Sohn. Dating back 270 years, the Sauer name has been on countless firearms. It wasn't until the Swiss company, Sig, purchased J.P. Sauer & Sohn in 1976 that Sig Sauer as we know it was a

Unfortunately, 1984 brought a bittersweet moment in company history with the loss of the U.S. Military's

supplier of the M17 and M18 pistols to the U.S. Military, as well as proudly producing the P320 for countless police contracts in New Hampshire. Virtually the entire line of Sig Sauer

firearms carries a U.S. birth certificate these days, which is a huge win for American gun buyers as well as guntoting professionals.

Since firearms are such a large part of American culture, Sig has been free to innovate at a rate rarely seen in the industry. Between innovative approaches to government contracts, their impressively accurate ammunition line and world-class optics, Sig Sauer isn't likely to be dethroned anytime in the foreseeable future.

FN AMERICA:

2.8 MILLION U.S. PRODUCED

When most people hear the brand "FN," the first thing they think of is the Belgium-based FN Herstal, which isn't technically incorrect because FN

America is a subsidiary of the Herstal Group.

That said, FN America's roots go back to 1978 when FN Manufacturing was established to build firearms for the U.S. Military, which our troops have been carrying into combat for the past four decades; but that's only a small part of what the Herstal Group manufacturers in the United States.

The Herstal Group acquired Browning firearms in 1977 after a longtime partnership, dating back to 1899 when they started producing the FN Browning M1900, the first handgun to use a slide designed by John Moses Browning. Today, U.S.-made Brownings are built in Salt Lake City, Utah, a mere 40-mile drive from the company's birthplace.

Today, FN America builds the FN SCAR, M16 and M4 rifles, as well as the M249, M240, MK46 and MK48



here in the United States are a result of their narrow M9 contract win in 1985, which propelled the Beretta 92 series from obscurity to a nationally recognized shape. In fact, the 92 series gun culture, many of the no gun "gunbuster" signs use the shape of a Beretta 92 series. You can't go wrong when Martin Riggs and John McClane choose one as their sidearm, right?

It isn't just the Beretta 92 series that's made in the new 160,000-square-foot Gallatin, Tennessee, factory; nearly every model of Beretta pistol offered in the United States since the '80s had at least one variant of it produced domestically. Small-bore pistols like the U22 Neos and the 21A are almost a given, due to the point system a pistol must comply with in order to get the BATFE's thumbs up, as is the case with subcompact variants.

Beretta can thank that M9 pistol contract for giving them reason to set up shop here in the States. Without that requirement, Beretta might not

bus barrels made in 1526.

produced weapons being present in

Beretta holds the distinction of be-

ing the oldest weapon maker in the

every major European war since 1650.

world—their first product being arque-

The bulk of the Berettas produced

be as popular on the U.S. market as it is today.

GLOCK USA:

2.1 MILLION U.S. PRODUCED

You might've noticed in 2012, USA roll-marked Glocks started appearing on gun dealer's shelves. This wasn't a result of the great gun panic of 2012; Glock actually received approval from the Smyrna, Georgia, city council in 2010 to build four buildings on 18 acres, which was completed in 2012.

So, what spurred the massive expansion? Probably export laws.

Even though most believe those 2012 USA-made Glocks were the first





of the Austrian-designed pistols to have an American birth certificate, BATFE reports say otherwise. Between 2005 and 2011, before American consumers saw them on dealer shelves, over a quartermillion Glocks were produced between 2005 and 2011.

If you're wondering if a Glock made in the United States is better or worse than one made at the Austrian facility, the answer is "neither." Glock Austria ensures that the quality their customers expect are upheld by making sure that the processes Glock USA uses are identical to the ones used in Austria. Heck, even the raw materials for the slide, frame and barrel are shipped in from Austria to be turned into guns by CNC machines also shipped in from Austria—and programmed by the same people who programmed the

machines in Austria.

After building more than 2 million Glocks in the United States, it's safe to say that the Austrian plastic fantastic has dual citizenship.

CZ-USA:

125,000 U.S. PRODUCED

The bulk of the guns CZ-USA has built in the United States during the past decade haven't carried the CZ name at all, but rather been under their Dan Wesson brand acquired by CZ-USA in 2005. The Norwich, New York, factory is just a small part of CZ's master plan: Keep an eye on what the company does over the next five years; your mind will likely be blown.

While CZ-USA hasn't produced near as many guns domestically as Sig Sauer,

FN or Glock, they've committed to construct a factory in Little Rock, Arkansas, to expand their American manufacturing capabilities. CZ's purchase of the legendary Colt has delayed the construction of the Little Rock factory for up to five years, which is unfortunate but understandable. A delay in the factory's construction is preferable to the Colt brand dying.



guns made right here in the USA already, with more models to follow as soon as the Little Rock facility is completed. Currently, some models of the Czech gunmaker's new striker-fired P10 series of guns are made in their Kansas City, Kansas, facility. Once the new factory is finished, the number of CZ pistols made in the United States is sure to increase.

HECKLER & KOCH USA: 76,000 U.S. PRODUCED

It might come as a surprise that Heckler Koch's U.S. arm, HKUSA, produces the fewest guns out of the bunch, but those paying attention to H&K over the past decade or two won't be surprised. You see, H&K is a shadow of its former self for several reasons, the largest being the German government's export restrictions.

In recent years, Heckler & Koch has stated they have "withdrawn from criU.S. consumer market is where they've looked to make up those sales.

The announcement in 2017 that HKUSA was expanding to a 50,000-square-foot facility in Columbus, Georgia, may signify a turnaround for the company, but don't get excited too quickly. Unfortunately, the company's bestselling gun, the VP9, is still made overseas and subject to German export restrictions as well as American import laws, as is most of their product line.

While 50,000 square feet might sound like a big operation, keep in mind that the average Walmart Superstore is large enough to set up nearly four of HKUSA's factories inside. While the space isn't as large as you might expect from a gun company with H&K's reputation, they do produce HK45 pistols, as well as their MR556 and MR762 rifles, in the Columbus facility.

DOMESTICALLY PRODUCED IMPORTS

The next time you're looking at picking up a new firearm, take a look at where it was made; you'll likely be surprised. In an age where gun manufacturers viewed as American companies sell more foreign-made guns with cleverly concealed import marks than they make domestically—and companies that are viewed as foreign produce more guns than you could've imagined—you rarely can guess where a gun was born.

Buying models made in the United States not only supports domestic manufacturing, but it also convinces manufacturers that they need to continue to expand firearm production in the U.S. The bigger the industry gets, the harder time politicians have screwing with gun laws ... and that's a win for everyone. GDTM